

Amendments to the Claims

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

1-6. (canceled)

7. (previously presented) A glass substrate machining method comprising the steps of:

machining a glass substrate by using a laser;

controlling an amount of air bubbles in said glass substrate; and

controlling a condensation of the laser in a manner that the laser beam is condensed into focus on an inside portion of the bubble-bearing glass substrate;

wherein a cavity or bore is formed only inside of said glass substrate.

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11. (original) The glass substrate machining method according to claim 7, wherein a CO<sub>2</sub> laser is used to perform the laser machining.

12-44. (canceled)